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1.0 Purpose:

This specification was developed to include the minimum requirements and standardization for package identification.

2.0 Scope:

This specification applies to all suppliers who ship products to Autosplice.

3.0 Reference specifications:

3.1 SPEC-0049 Continuously Reeled Packaging Requirements

4.0 Definitions:

4.1 AIAG Automotive Industry Action Group
(248) 358-3570

5.0 Responsibilities:

Suppliers are responsible for producing and attaching the required labeling information to all packages containing Autosplice products.

6.0 Specifications:

6.1 Label Size:

- 6.1.1 Label size will be determined by the package size and the information on the label other than the minimum requirements.
- 6.1.2 All over-packed material must have a minimum of one label that includes the minimum information as outlined within this specification section 6.2.2
- 6.1.3 Each individual package inside the over-pack must have a minimum of one label that includes the minimum information as outlined within this specification section 6.2.3. Minimum individual label size: 2"x3".


6.2 Label Information:

6.2.1 Definitions:

Over-pack: A single container that contains total quantities of like items.
Individual: (sub-pack) Smaller packs within a larger container.

6.2.2 **Over-pack** labels must have the following information, listed in this order.

- P.O. – Autosplice Purchase Order Number
- Packing Slip – Suppliers Pack Slip Number
- A/S P/N – Autosplice Part Number
- Quantity – Total Quantity in package
- Eng Rev – Autosplice’s Engineering Revision Level
- Mfg Date – Supplier’s Manufacturing Date (YYYYMMDD)

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Over-pack label example:


P.O.#: 347881 	 San Diego, CA 92121
Packing Slip # 134987 	Eng Rev: B 
R/S Part#: 8-251F5000AATT 	MFG DATE: 20060526 
Quantity: 25000 	<div style="text-align: right;">Supplier-label</div>

6.2.3 **Individual** labels must have the following information, listed in this order.

- P/N – Autosplice Part Number
- Quantity – Quantity In Single Bag, Box, or on Reel
- P.O. – Autosplice Purchase Order Number
- Lot Code – Supplier’s Lot Code
- Reel # – Number Of Reel In Lot (if applicable)
- Mfg Date – Supplier’s Manufacturing Date (YYYYMMDD)
- Eng Rev – Autosplice’s Engineering Revision Level

Individual label example:

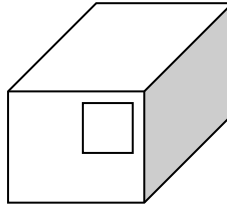
Part #: 8-251F5000AATT 	
Quantity: 40000 	PO #: 1234567 
Lot Code: 12365478911 	Reel # 1
Mfg Date: 20060606 	Eng Rev: B 
<div style="text-align: right;">Autosplice Supplier Label</div>	

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6.2.4 Barcode Symbology used shall follow AIAG guidelines in Code 39 or Code 128 formats.

6.3 Label Location:

6.3.1 Over-pack labels shall be placed the Upper, Right, End, Corner of package



6.3.2 Individual labels may be centered on Bag or Reel, in a clear visual location.

7.0 Classifications:

7.1 Types of Packaged Items and Requirements:

7.1.1 **Code A** – Production Goods

- Examples include: Contacts, connectors, assemblies, etc.
- Requires **Over-pack** and **Individual** labels.
- Reference Packaging Specification SPEC-0049.

7.1.2 **Code B** – Bulk Items

- Examples include: Empty reels, trays, solder, etc.
- Requires **Over-pack** labels only.

7.1.3 **Code C** – Mixed Packaging


- Examples include: Toolmaker parts, die parts, blanks, etc.
- Requires **Individual** labels only.

7.1.4 **Code D** – Special Items

- Requirements per custom Autosplice Labeling Specification.

8.0 Revision History:

A	NEW RELEASE	504627	COC	7/26/06
REV.	DESCRIPTION	ECN	APVD	DATE

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